L452

0-

63

ē

E/

Butt end sewing machine on rails

3

派神





Butt end sewing machine on rails



11111

for light to medium fabrics such as cotton, home textiles, denim, plastic materials, coated woven fabrics, technical textiles, moquette-carpets, airbag fabrics, fleece, etc.

Example: • Sewing length 3.600 mm • Frame length 4.600 mm • Fixation of the fabric by pneumatic clamping bar



L452





The function in detail



Sewing unit

The robust sewing unit is suitable for dry and for wet fabrics. Cutting and sewing take place in one single step.

Cutting device with rotating knife

The powerful cutting device is equipped with an HSScutter running at double rpm. The counter-knife is made of extreme durable carbid metal. The special shape of the cutting device allows the cut material to pass easily, even stiff materials can be cut. Maximum standard capacity of the cutter: 8mm









L452

Fabric tensioner

The fabric can be clamped by means of the right and left fabric tensioner. The fabric tensioners are movable. If necessary, a slight tension can be applied to prepare the fabric for the following sewing process.

Clamping bar

The clamping bar (option) helps to hold the fabric along on the whole of the sewing length. The clamping bar is actuated by push buttons on both sides of the frame (opening by pressurized air max. 8bar, closing by own weight).

Control unit

Due to the simple control unit operating the machine is easy and self-explanatory.

The first step is to choose the desired direction (sewing or backward motion to the initial position*). Then the start button is pressed.

(* for 230V single-phase: forward motion by motor, backward motion manually using the clutch-lever.)

Industrial Sewing Machines

Technical data



L452



Seam width: 16, 20, 24mm **(Standard 24mm)**

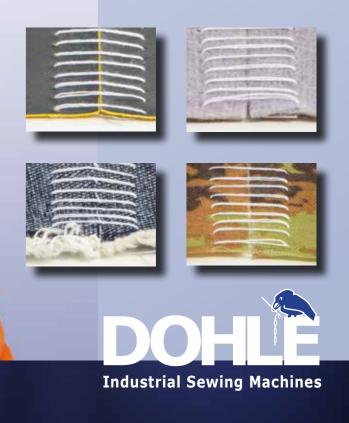
Sewing length:

as desired, e.g. 1.600 mm, 2.200 mm, 3.600 mm, 5.400 mm, etc.

Voltage: 400V, 50 HZ, three-phase; other voltages possible (for 230V single phase: backward motion manually)

Fixation of the fabric: e.g. clamping bar pneumatically driven (closing by own weight less than 150 N)

Technical changes reserved (Nov. 2013) More options and special designs available, give us a call or send us samples.



Dohle machines. In use worldwide.



Dohle GmbH & Co. KG Zechenstr. 130 52249 Eschweiler, GERMANY

Tel.: +49 (0) 2403 233 71 Fax: +49 (0) 2403 24 897

www.dohle.de info@dohle.de

